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Muffler, Fuel Cap And Air Cleaner Are In Place. •Do Not  
Crank Engine With Spark Plug Removed. •If Fuel Spills,  
Wait Until It Evaporates Before Starting Engine. •If  
Engine Floods, Set Choke To OPEN/RUN Position, Place  
Throttle In FAST And Crank Until Engine Starts. WHEN  
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Engine Flywheel Bolts - Final Pass 100 N·m 74 Lb Ft  
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Harness Ground Bolt - Right Rear 16 N·m 12 Lb Ft  
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2003 - C/K 800 Utility (June ... Jun 1th, 2024

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2001 Marine/Industrial Engine Mechanical  
Specifications Specification Application Metric English  
General Data Engine Type V-8 RPO L18 Displacement  
8.1L 496 CID Bore 107.950 Mm 4.250 In Stroke 111.00  
Mm 4.370 In Compression Ratio 9.1:1 Firing Order  
1-8-7-2-6-5-4-3 Spark Plug Gap 1.52 Mm 0.060 In  
Cylinder Head Surface Flatness 0.050 Mm 0.002 In Jun

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Specifications Fastener Tightening Specifications  
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## **ENGINE MECHANICAL ± ENGINE ASSEMBLY (2AZ±FE) ENGINE ...**

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