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GROUP 11D ENGINE OVERHAUL

Valve Face-to-seat Contact Width Mm 0.9-1.3-Valve Guide Inside Diameter Mm 6.6-Valve Guide Press-in Height Mm 19.2-19.8-OIL PAN AND OIL PUMP Oil Pump Gear Side Clearance Mm Drive Gear 0.08-0.14-Driven Gear 0.06-0.12-DOil Cooler By-pass Valve Mm Dimension (Normal Temperature) 34.5-By-pass Hole Closing 4th, 2024

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This Manual Describes Service Procedures Performed After Removal Of The Engine From The Vehicle. For Removal Of The Engine From The Vehicle, Installation Of The Engine In The Vehicle, And On-vehicle Inspection And Service Of ... Oil Clearance At Crankshaft Pins Mm $0.03-0.05\ 0.1$ Connecting Rod Big End Thrust Clearance Mm $0.10-0.25\ 0.4$ 1th, 2024

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