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2001 Marine/Industrial Engine Mechanical Specifications Specification Application Metric English General Data Engine Type V-8 RPO L18 Displacement 8.1L 496 CID Bore 107.950 Mm 4.250 In Stroke 111.00 Mm 4.370 In Compression Ratio 9.1:1 Firing Order 1-8-7-2-6-5-4-3 Spark Plug Gap 1.52 Mm 0.060 In Cylinder Head Surface Flatness 0.050 Mm 0.002 In Apr 4th, 2024

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Specific Gravity: 1.25 ± 1.29 At 20 C (68 F) 4. Inspect Air Cleaner Filter Element
Sub±assy 5. Inspect Spark Plug (see Page 18±1) 6. Inspect V±ribbed Belt 7.
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Kg. M/1,800 Rpm AH23 ... 1000 2000 3000 4000 50 49 48 47 46 45 44 43 42 41 40
39 38 37 36 35 34 33 32 31 30 29 28 27 26 25 24 23 22 21 20 19 18 17 16 15 14
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