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MIG Flow Rate Chart - MIG Gas Waste & Weld Quality MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes 3th, 2024 MIG Guns, MIG Consumables & Welding Accessories Catalog 4 MIG Welding Products & Accessories U.S. Customer Care: 800-426-1888 / FAX 800-535-0557 Canada Customer Care: 905-827-4515 / FAX 800-588-1714 MIG Gun Se 2th, 2024 Guide To MIG WELDING GUIDE TO MIG/MAG WELDING Flux Cored Welding Is A

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