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Specs Bolts 210-230 Ft/lbs 1/2" = 100, 5/8" = 180
Ft/lbs Make Liter CID Engine Model Year Rod Torque
Main Torque Cylinder Head Bolt Torque ALLIS
CHALMERS 8.5 516 10000 120-130 FT/LBS AERA
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These Diagrams Include: Fig. Main Bearing Torque
Sequence-2002-2004 2.0L Engine; Fig. Main Bearing
Torque Sequence-2002 2.5L SOHC Engine; Fig. Main
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TORQ. SEQ. HEAD BOLT SET PART NUMBER FORD

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