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FATEK1. Connect 1HLC Cable To The Left (communication) Expansion Port Of PLC. 2. The 4 Lines Of The Scale Are Connected To EXC+, EXC-, SIG+, And SIG- Of 1HLC. 2.2 Setting PLC Communication Parameters Connect To PLC Using Winproladder (24MC In This Example) And Change The PORT 3 Communication 1HLC 24MC 24V Power Supply Jan 3th, 2024FATEK Automation CorporationMain Menu: PLC > End Simulation 4. Communicate With Simulation Program When Perform The Simulation, Besides "Winproladder" Software, Other Devices Or Software Can Also Monitor Or Modify The Status Of Variables, Though Serial Port Or TCP/IP Network Interface By Using The Fatek Communication Protocol. Jan 2th, 2024Fatek OPC Server - Dornamehr.comThe Fatek OPC Server Is The Classic OPC Server For Connecting To The FBs/B1z PLC Series From FATEK. It Is Based On Fatek Communication Protocol, And Includes Serial (FatekSerialOPC) And Ethernet (FatekNetOPC) Servers For Different Communication Interface Of PLC. SCADA And Customize Applications With OPC Client Can Directly Access Mar 3th, 2024.

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