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(Engine Block Only) The Half Closed Cooling System Is  
Designed To Circulate Cooling Water Through The  
Block Only. As Shown In Th Jun 2th, 2024 Cooling  
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Conditioning System Would Go To The Thermostat  
Terminal. Furthermore, It Should Be Noted That A  
Jumper Can Be Installed Between RC And RH For A  
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Transformer. Red Wire Apr 3th, 2024.

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Model All Models Crankcase Oil (With Filter) 4-1/2 (4.3)  
Seawater Cooling System 15 (14.1) Closed Cooling  
System 20 (19) Always Use Dipstick To Determine

Exact Quantity Of Oil Or Fluid Required. Page 7:  
20-Hour Break-In Period (full Throttle) Rpm. MERCURY  
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