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The Lincoln Electric Company ##9301 SECTION 1 Welders & Motors (With Serial Numbers) USA Mfg'd. As Of January 1, 1993 Canadian Mfg'd. Units Will Convert To The System Below In Mid-1993. For Canadian Manufactured Machines Manufactured Prior To The Conversion, Refer To Section 3. 4th, 2024

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Maxstar ®400 Issued Dec. 2016 † Index No. DC/24.5 ... 200 A At 28 V, 100% Duty Cycle 250 A At 30 V, 60% Duty Cycle Welding Amperage Range 3-400 A 3-400 A Model Maxstar 400 Max. Open-Circuit Voltage 75 VDC (10-15 VDC*) Net Weight 134 Lb. (61 Kg) With TIGRunner® 251 Lb. (114 Kg) Amps Input At Rated Load Output, 50/60 Hz 208 V 230 V 400 V 460 V 575 V KVA KW 27 24 14 12 9 9.4 9.1 33 30 ... 4th, 2024

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1.1 This Specification Outlines The Requirements For Qualifying Welders And Welding Procedures. 1.2 All Welders Must Qualify In Accordance With This Specification Before Welding On Company-owned Piping Outside The Property Line, And For Gas Piping On Company And Private Property Up To The Outlet Of The Meter. 2.0 . LEGAL REQUIREMENTS 2th, 2024

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FOR TESTING WELDERS - MCAA

With Welding Procedure Specifications Of The National Certified Pipe Welding Bureau Shall Conform To The Following: Supervision Of Testing:Each Local Chapter Shall Arrange For

And Coordinate The Testing Of The Welders Employed By Its Member Contractors. A 3th, 2024

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Welding Helmets Increased Heat Retention And Stiffness Fit-test Required Powered-Air, Loose-Fitting 25 Reduced Stiffness Cooling Effect No Breathing Resistance No Fit Testing Hard Hat Options Accommodates Limited Facial Hair Increased Weight Higher Unit Cost Increased Maintenance 4th, 2024

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Approvals IEC 60974-1, CSA E60974-1, UL 60974-1 Protection Class IP23S Power Source Dimensions (H X W X D) 16.2" X 8.3" X 17.7" (410 Mm X 210 Mm X 450 Mm) Power Source Weight 32.2 Lb (14.6 Kg) Primary Power Primary Voltage 115 VAC Supply Voltage Range 95 - 140 VAC Number Of Phases Sin 1th, 2024

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