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Ratio [fwd/asn] 2.21/3.06 2.62/3.06 3.22/3.06  
2.64/2.64 Direction Of Rotation [viewed From Stern]  
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Reduction Gear System Constant Mesh Gear With Dog  
Clutch Reduction Ratio [fwd/asn] 2.64/2.64 Direction  
Of Rotation [propeller Shaft - Fwd] Counterclockwise  
Viewed From Flywheel Side Dry Weight Saildrive 30 Kg  
[66 Lbs] Yanmar Saildrive SD25 Series Yanmar  
Saildrive SD20 MARINE DIESEL ENGINES 1th, 2024

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23-12-14 15:29. Engine Model 3JH5CE X SD50 4JH5CE  
X SD50 4JH4-TCE X SD50-T Configuration 4-stroke,  
Vertical, Water Cooled Diesel Engine 4-stroke, Vertical,  
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Cooled Diesel Engine 3th, 2024

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129689 ...**

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DIMENSIONS HAVE BEEN REMOVED Preheat Relay LPN  
341-1270-50 Song Chuan 897-1AH-S1S-T-001 Panel  
Delphi 15336037 Pull Coil Timer Housing LPN  
100-0005-02 Circuit Board 630-0019-00 Starter Jumper  
Fuel Solenoid Yazaki 7123-2137 Oil Pressure Switch  
Coolant Temp 2th, 2024

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YANMAR AMERICA CORP. Assemble Air Cleaner Band (3) And Bracket (4) Assembly To The Intake Manifold With M8x1.25-22 Bolts (7). Open The Air Cleaner Band (3) By Removing The Bolt And Spring Fastener From The Assembly. Remove The Air Cleaner Cover From The Air Cleaner (1). This Will Allow Th 1th, 2024

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4. Relays Can Be Installed Directly To The Engine; However Relay Should Be Position Up Right To Prevent Water From Collecting In The Relay Connector. 5. Approved Relay Is LOFA PN 341-1270-50 (Song Chuan 897-1AH-SIS-T001, Sealed). 6. Panel And Ha 1th, 2024

**3YM30/3YM20/2YM15 - Engine-Manual**

Manual Name Service Manual For Marine Diesel Engine Engine Model: 3YM30/3YM20/2YM15 Number Of



Revision Date Of Revision Reason For Correction  
Outline Of Correction Correction Item No (page)  
Corrected By New Edition March 2004 R1 April 25,  
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